



NOTES:  
1. DRAWING IS FOR CUSTOMER REFERENCE ONLY

1	ASSEMBLY	
NO.	DESCRIPTION	MATERIAL
<b>AMPCO PUMPS CO.</b>		
2045 WEST MILL ROAD GLENDALE, WI 53209		
TOLERANCES UNLESS OTHERWISE SPECIFIED		
.XX ±.01      .XXX ±.005      .XXXX ±.0005		
MACHINED SURFACES ✓ OR BETTER		
FRACTIONAL ±1/32      ANGULAR ±1°      CASTING ±.03		
DWG BY	APPROVED BY	DATE
J. RANKEL		03/18/2011
DESCRIPTION		
ZP1 18 GENERAL PUMP ASSEMBLY DRAWING (TOP DRIVE)		
DWG NO	SCALE	REV
ZP1-18		A